

CELL :- A362    CELL NAME :- A362 Decomp    MACHINE / STAGE :- Toggle press.    OPERATION :- Pin pressing.

**KAIZEN THEME :** To avoid to pass the pin pressing load NG job to next stage.

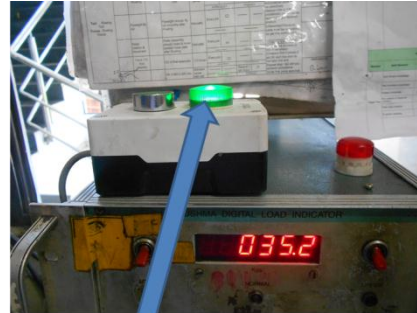
**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS :-** 10 no's found having load NG.



**IDEA :-** Provide pokayoke.

**Countermeasure :-** Provide buzzer & red light for NG job & green light for OK job.



Green light provided for ok component.

<b>BENCHMARK</b>	10 No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	
<b>KAIZEN FINISH</b>	21.09.2014

**TEAM MEMBERS :-**  
Shantaram Maske, Yuvraj Desai, Sandip Patil

**BENEFITS :-**

1. Avoid customer complaint.
2. Reduce COPQ.

### KAIZEN SUSTENANCE

**WHAT TO DO:** Add in Pokayoke check sheet.  
**HOW TO DO:** -Check that pokayoke should in working.  
**FREQUENCY :** -Daily.

**WHY - WHY ANALYSIS :-**

- Why 1** – A362 pin pressing load NG job not arrested in process
- Why 2** – Only display for load value.
- Why 3** – No indicator for Ok & NG component.
- Why 4** – No provision of arresting NG component at load cell.
- Why 5** - No pokayoke.

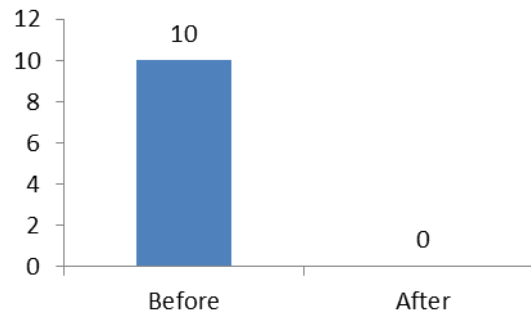
**ROOT CAUSE :-** No pokayoke

**REGISTRATION NO. & DATE:**

**REGISTERED BY :-** Sandeep Patil

**MANAGER'S SIGN :-** Anil Shende

**RESULT :-**



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A317	30.09.14	Sandeep Patil	In process